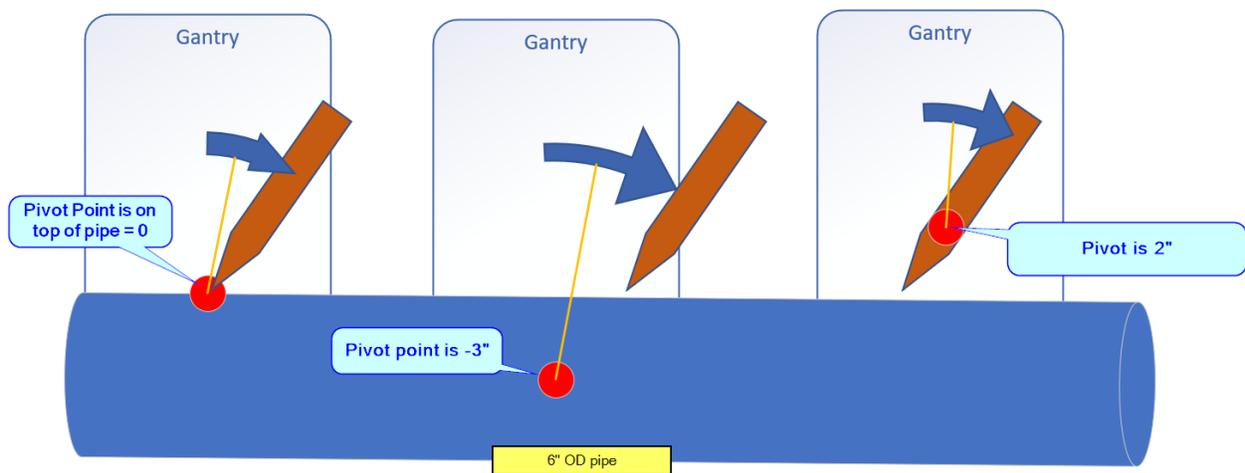


Manual Head Pivot Height

This document is for machines with a torch pivot height that can vary from being at the top of the pipe

In the Settings → Machine Settings tab, in the Torch settings, the setting Manual Head Pivot Height is shown. This defines where the torches beveling pivot point is located relative to the pipe. Here are examples.



If you can mechanically adjust this pivot point on your machine, it is advised that you move this pivot point to the top of the pipe.